

KUNARK HITECH MACHINING & SALES PVT.LTD.

Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

Mobile: (+91) 9867973046 Factory: 0250-6454895

Email: info@jkgears.com, dalbirbright@gmail.com website: www.jkgears.com





Machine Id	:- 998	Serial No	:-
Category	:- Gear Related Machines	Model	:- 102
Country	:- United States	Make	:- Gleason
Type of Machine	:- Spiral Bevel Hypoid Gear Generator With Siemens PLC	Year	:-
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai India...Under Power

Specification :-

Our PLC version has got the following advantages :

1. Easy access for an operator on screen all data and cycle running status.
2. Easy to edit cutter life, number of teeth on touch screen.
3. Easy to access real time no. of teeth cut on the screen.
4. Easy to access on screen number of cycles finished for remaining cutter life.
5. Any alarm (like Hydraulic motor tripped, Coolant motor tripped, cutter motor tripped or any door limit is open) is easy to access on screen.
6. Alarm remedy also given on screen pages by pressed ALARM HELP key
7. Machine complete status displayed on screen like Manual/Auto mode, ready position, cycle running, cycle stopped etc..
8. HMI Screen is IP65 protected.
9. JOG Inching function also adjoined with Auto cycle.
10. Cycle stop function added in machine functionality.
11. PLC Input and output status also visible on screen.
12. In future any change in operation can be done by PLC control.

Please note above functions are not possible in Conventional control of m/c.

SPECIFICATIONS

Gleason No. 102 Hypoid Generator

CAPACITY	English	Metric
Diametral pitch (Coarsest)	16	1.6 Mod.
Diametral pitch (finest)	Limited only by smallest practical cutter point width	
Cone distance	0" to 2 5/16"	0 to 59mm
Work Head angle	12° to 90°	
Extreme ratio	Any practical ratio	
Minimum ratio for non-generated spiral bevel gears	2½ to 1	
Minimum ratio for non-generated hypoid gears.	3½ to 1	
Maximum gear pitch diameter (shafts at 90°)		

	Spiral Bevel			Hypoid
Spiral Angle	0°	20°	35°	50°

10-1 Ratio	4¹/₄" 108mm	4" 117mm	3³/₄" 95mm	3 ³/₄" 95mm
3¹/₂ - 1	4" 102mm	4¹/₂" 114mm	3" 92mm	3 ³/₄" 95mm
2¹/₂ - 1	3" 98mm	4¹/₄" 108mm	3¹/₂" 89mm	3 ³/₄" 95mm
2-1	3³/₄" 95mm	4" 105mm	3" 86mm	3 ³/₄" 95mm
1¹/₂ - 1	3¹/₂" 89mm	3" 98mm	3" 79mm	3" 76mm
1-1	3" 76mm	3¹/₄" 83mm	2" 67mm	2¹/₄" 57mm

Face width (maximum) 7/14" 11mm
Number of teeth 5-200, except prime

WORK SPINDLE

Diameter of taper bore, large end 1 17/32"
Taper 1/2" / ft
Depth of taper 3"
Diameter of hole through spindle 3/4"

CUTTER DIAMETER

1.1" , 1 1/2" , 2" , 2 3/4" and 3 1/2"

WORK HEAD SETTINGS

Maximum offset above center 1 " 29mm
Maximum offset below center 1 " 29mm
Maximum distance from machine center to nose of spindle 5" 127mm
Minimum distance from machine center to nose of spindle 1 1/4" 32mm

FEEDS AND SPEEDS

Cutter speeds 72 to 400 ft. / min. 22 to 122 M/Min.
Feeds (sec./tooth) 1.28 to 48

ELECTRICAL EQUIPEMENT

Main motor 3/4 H.P. 1800 R.P.M.
Hydraulic motor H.P. 1800 R.P.M.
Coolant Motor 1/4 H.P. 1800 R.P.M.

MISCELLANEOUS

Floor space 26 1/2"x 39 1/2" 67cm x 100 cm
Net weight 3,425 Lbs. 1,553 kg.
Shipping weight, boxed for export
1 case 5' 6' x 3' 3" x 5' 10" 3,880 Lbs.

1 case 167cm x 98 cm x 177cm . .

Ex1,760 kg