

KUNARK HITECH MACHINING & SALES PVT.LTD.

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Machine Id	:- 1311	Serial No	:- 26572
Category	:- Gear Related Machines	Model	:- PA320
Country	:- Germany	Make	:- PFAUTER
Type of Machine	:- High speed CNC 5 AXIS With Siemens 3 Controller	Year	:- 1983
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehouse,India

Specification :-

Max. workpiece Ø350 mm

Max. modulus f. hobbing cutters 8 mm

Max. addendum circle Ø163 mm

L max. 230 mm (depending on cutter arbour Ø)

Cutter cutter Ø22, 27, 32, 40 mm

Mounting taper MK5

Radial carriage travel 225 mm

Tangential carriage travel 170 mm

Axial carriage travel 250 mm

Max. cutter head pivoting angle +30° ...-40°

#workpiece spindle outside Ø350 mm

Workpiece spindle bore 150 mm

Counterholder travel 550 mm

Counterholder bore 150 mm

Speed - tool 120-400 rpm

Speed - tool spindle 1-40 rpm

Rapid speed on X axis 5,000 mm/min.

Rapid speed on Y axis 750 mm/min.

Rapid speed on Z axis 1,000 mm/min.

Autom. workpiece feeding unit

Cooling lubricant system

Oil mist extraction and filtering system

The Machine is In Excellent Condition.

The Machine can be supplied with New Controller Or Can Be sold as is where is basis .