## KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id Serial No Not Available 1290 Category **Gear Related Machines** Model WS1 CNC :-Country Make Liebherr :-High Speed Gear Shaper with CNC Control (CHOICE OF TWO MACHINES) Type of Machine :-Year 2019 Weight 0.0 **Dimensions** :-Power Location India

## Specification:-

This machine was totally cleaned, hydraulic and coolant systems drained and cleaned, all gib adjustments were checked, all worm lashes were adjusted, all old parts specially bearings were replaced, all mostly oil leaks replaced and then the machine was fully recertified using the ISO alignment standards for CNC Gear Shaper.

All the old German controls were eliminated and replaced with new Siemens 808D. This machine was recontrolled using a BRAND NEW 2019 YOM Siemens 808D, Digital drives and AC servo motors Power CNC controlling digital Servo drives for the axes.

External gears, max. Ø, approx.	265	mm
Internal gears, max. workpiece Ø	300	mm
Module range	0.3 - 6	

Length of stroke 0 - 55 mm

No. of strokes, infinitely variable	220 –1,100 /min
Feed range	2.4 –2,400 mm/min
Rotary feed	0.06 -4.95 mm/rev

Weight, approx. 7,300 kg