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## Specification :-

Pfauter PA320 Gear Hobber

**Specifications:** 

Model: Pfauter PA320Type: Gear Hobber

•Country of Origin: Germany

•Cutting Capacity:

Maximum Gear Diameter: 320 mm
Maximum Gear Module: 8 mm

•Maximum Workpiece Length: 400 mm

•Spindle Speed:

Hob Spindle Speed Range: 40 to 1000 rpm
Work Spindle Speed Range: 15 to 300 rpm

•Hob Spindle: •Power: 7.5 kW

•Maximum Hob Diameter: 180 mm

•Table Movement:

•X-axis Travel: 600 mm •Y-axis Travel: 300 mm

•Feed Rates:

•In-feed Rate: 0.01 to 2 mm/rev •Return Rate: 0.02 to 3 mm/rev

•Accuracy:

•Cutting Accuracy: ±0.015 mm

•Surface Finish: Ra 1.5 m

•Control System: Manual operation with advanced settings for helical cutting

•Helical Cutting Facility: Equipped with original Pfauter helical cutting capabilities, not available in

every PA320 model

•Dimensions:

•Machine Size: 2000 x 1700 x 2400 mm

•Weight:

•Approximate Weight: 3500 kg

•Power Supply: 400V, 50/60Hz, 15 kVA

Features:

•Advanced Helical Cutting: Includes Pfauter's original helical facility, providing enhanced versatility for complex gear geometries.

•**High Precision:** Ensures exceptional cutting accuracy and surface finish through meticulous manual control.

•Versatile Capabilities: Ideal for a broad range of gear sizes and types, accommodating diverse manufacturing requirements.

•Robust German Engineering: Built in Germany for long-lasting durability and reliability with minimal maintenance.

•Increased Productivity: Efficient cutting speeds and capabilities designed to optimize production rates.

## **Applications:**

Perfect for high-precision gear manufacturing in:

- Automotive Industry
- Aerospace Sector

- •Industrial Equipment
- •Power Transmission SystemsPresenting the Pfauter PA320 Gear Hobber, a premier gear cutting machine engineered for precision and versatility. Originating from Germany, the PA320 stands out in its class with the inclusion of a helical cutting facility—an advanced feature that is not standard in every PA320 model. This specific machine is equipped with this unique capability, making it a valuable asset for producing high-quality gears with complex geometries.

## Description :--

Presenting the Pfauter PA320 Gear Hobber, a premier gear cutting machine engineered for precision and versatility. Originating from Germany, the PA320 stands out in its class with the inclusion of a helical cutting facility—an advanced feature that is not standard in every PA320 model. This specific machine is equipped with this unique capability, making it a valuable asset for producing high-quality gears with complex geometries.