

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 856	Serial No	:- NA
Category	:- Gear Hobbers	Model	:- P400 (REBULIT 2012)
Country	:- Germany	Make	:- PFAUTER
Type of Machine	:- Gear Hobbing machine Like New	Year	:- 0
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehosue, India

Specification :-

Max. Gear Diameter : 400 mm

Module : 6

Hobbing Length : 300 mm

Max. Length of Workpiece appr. : 600 MM

Table Diameter : 400 mm

Table Bore, appr. : 90 mm

Hob Carriage, swivelling : 240 degr.hOB size

Hob Size : 160 mm dia x 160 mm

Hob Shifting, max. : 100 / 120 mm

Hob Spindle Speeds : 80 - 480 rpm

Feed Range, axial, infinitely variable : 0.4 - 4.95 mm / rev

Feed Range, radial, infinitely variable : 0.1 - 1.22 mm / rev

Feed Range, tangential, infinitely variable : 0.17 - 2.1 mm / rev

Spindle Drive, appr. : 7.5 kW

Total electrical load, appr. : 10 kW - 380 V - 50 Hz

Special Features

Selection Switch for various hobbing programmes, radial/axial quick feed. Hob shifting device. Differential drive for helical teeth. Set of change gears. Separate hob mandrel. Built-on chip conveyor. Coolant device