

KUNARK HITECH MACHINING & SALES PVT.LTD.

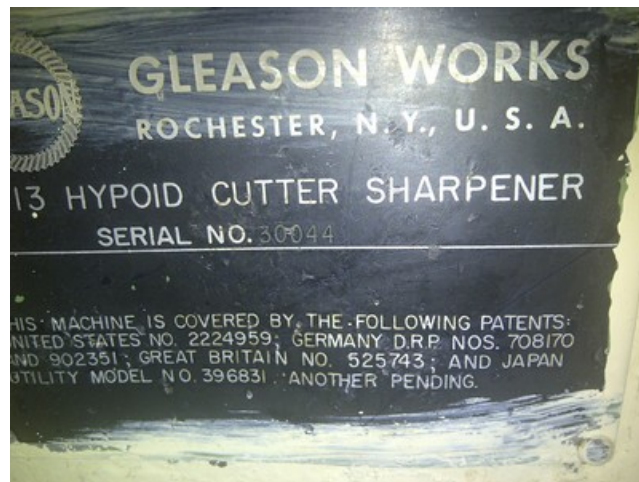


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Machine Id	:- 804	Serial No	:-
Category	:- Gear Hypoid Rougher and Finisher and Cutter Sharpeners	Model	:- 13
Country	:- Germany	Make	:- Gleason
Type of Machine	:- Hypoid Cutter Sharpener	Year	:- 1998
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehouse,India

Specification :-

The No. 13 Gleason Hypoid Cutter Sharpener is a versatile, precision wet type grinder for sharpening spiral bevel, hypoid, revacycle and coniflex cutters. Automatic diamond rotation which rotates the dresser diamond approximately 9.2Degree after each dressing cycle.

Diameter of spiral cutter 3.5' - 21'

Revacycle cutters, infeed attachment 16' - 25'

Coniflex cutters 9' - 15'

Wheel size 12' x .75' x 4' bore

Wheel type 30i¹/₂ bevel

FEEDS & SPEEDS

Times per blade 5 sec

Feed (roughing) 0.007'

Feed (finishing) 0.002'

Wired for 3/60/230/460V

Wheel drive motor 2 HP @ 1800 RPM

Feed drive motor 1 HP @ 1800 RPM

Hydraulic pump motor 1 HP @ 1200 RPM

Coolant pump motor 0.25 HP @ 3600 RPM

Floor space 91' x 48'

Approximate weight 9,000 lbs