

# KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 678	Serial No	:- Not Available
Category	:- Pressure Die Casting Machines (PDC)	Model	:- SC 16/180
Country	:- Switzerland	Make	:- Buhler
Type of Machine	:- 1800tons PDC with complete Cell	Year	:- 0
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Europe with customer, Under power

## Specification :-

**Model : Buhler SC 16/180 year of production 1997**

**Complete with**

**Reis Robot type RV 40**

**Wollin Spray Unit SMT 4236 AC Servo**

**Westfen Dosing Furnace with ProDOS Xp control**

**5xTemperature Cooling Unit**

**Features : Machine has got two top tie bar with quick removal facility**

**Automatic Die Fixing facility**

**Both front and back door are motorised**

**Rebuilding work : The company has spent Euro 350,000 in last three years to rebuild parts and sections of the machine details of which are as follows :**

**New Buhler Elect Panel—Datalog System**

**All Nitrogen Bottles new**

**Both Pumps new plus motor reconditioned**

**New Filters**

**Platen Milled**

**Locking system ( New Pins and Bushes ) was only completed in Jan 2012**

**Wollin Spray unit was overhauled in 2008 and had a new NC20 AC Servo Motor replaced at the cost of Euro 35,000**

**The cell is in immaculate system and does not require any attention for several years.**

**Delivery : End OCT/NOV 2012 this is being replaced by a smaller machine**