

KUNARK HITECH MACHINING & SALES PVT.LTD.

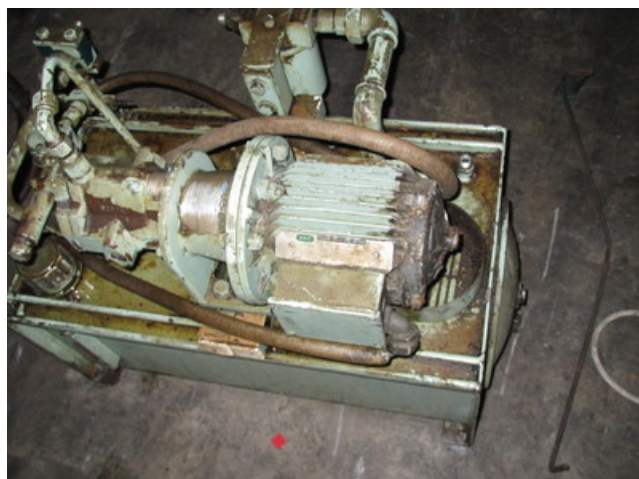


Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

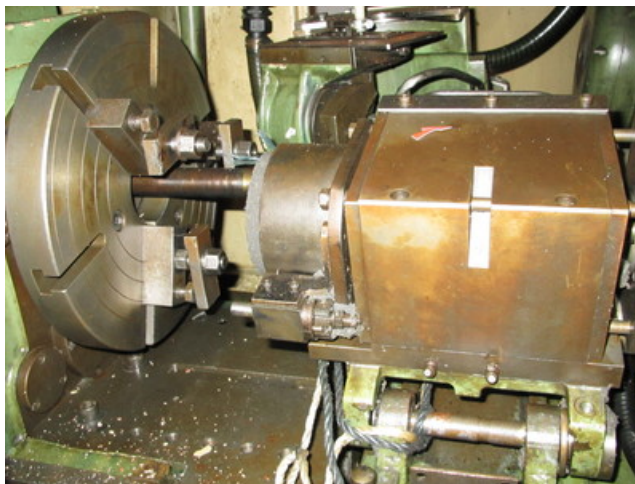
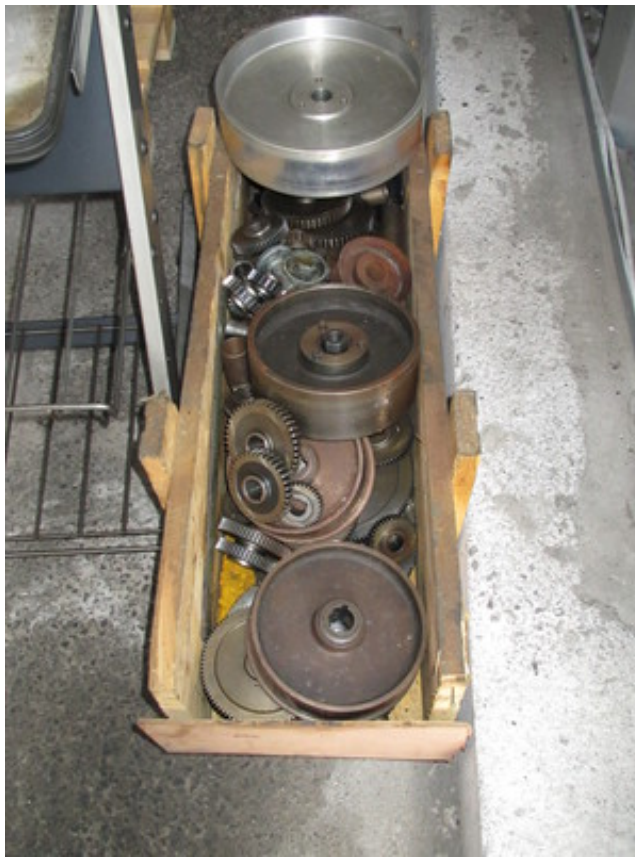
Mobile: (+91) 9867973046 Factory: 0250-6454895 Fax: 022-28845625

Email: info@jkgears.com, jkgears9999@hotmail.com website: www.jkgears.com









Machine Id	:- 647	Serial No	:-
Category	:- Thread / Worm Grinders	Model	:- 69 type 2 (choice of two machines)
Country	:- United Kingdom	Make	:- Matrix
Type of Machine	:- Internal Thread Grinder	Year	:- 1999
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:-

Specification :-

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Max lead 50mm

Max diameter of bore 250mm

Min diameter of bore 25mm

Max diameter of component 330mm

Max length ground 200mm

Diameter of grinding wheel 13 to 102mm

Grinding wheel speeds low 13000 &18000rpm

High 36000 &42000rpm

Max number of passes 48

Max depth of in feed 1.27mm

Max side cut 2.54mm

Max helix angle 10 degrees R. H or L. H.

Work speeds low 6 to 52rpm

High80 &105rpm

Machine wt 4570kgs