

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 645	Serial No	:- 2288
Category	:- Pressure Die Casting Machines (PDC)	Model	:- IP 400 SC (complete cell)
Country	:- Italy	Make	:- Ital Press
Type of Machine	:- Used Cold Chamber Pressure Die Casting Machine (Choice of 4 machines)	Year	:- 1996
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehouse

Specification :-

Ital Press - IP 400(sc) Shot Control Cold Chamber Pressure Die Casting Machine , YOM 1996:-
Complete cell available with ABB robot, Auto Lader , Auto Spray , Furnace , Trimming Press + Full machine guarding, central lubrication , Automatic Dieheight.

Dimensions : 6700 x 2600 x 2200

Weight : 17000

Power : 22kw

Specifications :

**Used 400 ton Pressure Diecasting machine complete with state of the art Short Control system.
Full machine guarding, central lubrication , automatic dieheight core pull etc**

Closing force 3.925kN, Clamping force 4.320 kN

Max. Injection force 465kN, Ejection force 200kN

Minimum Die Height : 250 mm , Maximum Die Height : 785 mm

Platen Dimensions 1010 x 1010 mm

Distance between tie-bars 610 x 610 mm

Tie-bars diameter 125 mm, Moving platen stroke 550 mm

Ejection stroke : 150 mm, Max. Surface area with pressure on metal 1.143 cm²

Max. shot weight (AL.) 5.3kg

Casting cycles (free) 390 n/h