KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:-	601	Serial No	:-	
Category	:-	Gear Related Machines	Model	:-	FD 400
Country	:-	Romania	Make	:-	Cugir
Type of Machine	:-	Universal Gear Hobber	Year	:-	1989
Weight	:-	0.0	Dimensions	:-	
Power	:-		Location	:-	Mumbai Warehouse,India

Specification:-

The vertical hobbing machine FD 400 is designed for the machining of straight and inclied teeth spur gears, spur - bevel gears, as well as for other profiles which can be generated by such machining process.

The machine can be used for one - off or small series production , and for large production runs.

The machine is framed into the 6 - th precision category according to DIN 3962.

maximum diam. to be machined	400 mm		
maximum module to be machined	8 mm		
axial feed max. travel	300 mm		
minimum number of teeth	8		
milling head maximum tilting angle	45 deg.		
tool holder spindle taper	Morse 4		
table bore diameter	70 mm		
maximum size of hob	160 x 180 mm		
tool holder spindle speed range	50-300 rpm		
axial work feed range	0.71 - 6.3 mm / min		
main driving motor power	7.5 kW		
machine weight	6400 kg		
overall dimension (Lxlxh)	2645 x 1400 x 2000 mm		