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Gear Related Machines Serial No Category :-:-Model ZSTZ-10 (15) :-**Country** :-Germany Make Wmw NILES Type of Machine Spur/Helical Gear Grinding :-:-Weight :-:-**Dimensions** Power :-:-Location **Asking Price** On Request Germany :-

Specifications :-

Model No. ZSTZ-10 (15) NILES Spur/Helical Gear Grinding Machine for grinding high-precision Spur and Helical gears, pinions/splines up to 59" (1500mm) dia., 17" (430mm) face. This machine was originally delivered new in 1985, and has been meticulouslymaintained by factory qualified service technicians through out it's servicehistory. The machine is capable of performing within DIN class/grade 4precision parameters, and can be viewed in it's present plant location, grinding sample gears, upon appointment. The machine corresponds to the attached catalog copy, and features thefollowing:EQUIPMENT/FEATURES:- work drive through driven ball screw and fixed nut as well as high precision worm- transmission of rolling travel by change gears according to the rolling circle of the workpiece- indexing by built-in indexing unit including change gears and differential gearing-rolling feed rates driven by infinitely variable D.C. servo motor- infinitely variable numbers of double strokes- selective dressing rates- independent rotary table movement in either direction for truing workpiece and automatically measuring pitch error and concentricity-single flank and double flank grinding capability- hydrostatic guide-way of the ram- hydrostatic bearings of the rotary tablehydrostatic saddle guideways- lead crowning mechanism w/tip and root relief- automatic dresser (with compensation of grinding wheel wear) for grinding normal as well as tip and root relieved tooth profiles. Pressure angle adjustable. Intermediate dressing can be preselected. (Dressing tools included)- motorized adjustment of column- motorized setting of helix angle, w/optical fine reading device w/5 second scale reading- Allen Bradley control providing automatic grinding cycles, new 1995- full complement of electrics (motors/controls) (Allen Bradley electrical switchgear cabinet)- automatic forced lubrication to all working elements- complete coolant system w/paper band filtering w/thermally controlled cooling for both grinding & lubricating oil

Descriptions :-