

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Category	:- Pressure Die Casting Machines (PDC)	Serial No	:- Not Available
Model	:- 400-B	Country	:- Switzerland
Make	:- Buhler B Series	Type of Machine	:- Used Cold Chamber Pressure Diecasting With B type Injection System
Year	:- 1990	Weight	:- 0.0
Dimensions	:- 7500 x 2500 x 2300	Power	:- 30kw
Location	:- Mumbai Warehouse, india	Asking Price	:- On Request

Specification :-

Injection-force-final squeeze (adjustable)
kN 420-180
Plunger stroke mm 480,
Ejection force kN 240,
Ejection Stroke (adjustable) mm 145
Fixed platens (H X V) mm 990 X 1130,
Moving platens (H X V) mm 990 X 990
Space between tie bars mm 640 X 640
Diameter of tie bars mm120,
Min. die height mm 250,
Max. die height mm 780
Stroke of moving die platen mm 640,
Idle operating cycles per hour n/h 450
Rated motor capacity kW 30,
Machine area L X W (incl. Safety gate) m
7.5 X 2.5
Machine height (incl. Safety gate) m 2.3
Machine weight (ready f. product.) kg
16000
Control cabinet L X W X H m 1.4 X 0.4 X
1.65

Description :-

400 ton locking force , with Buhler 'B' type injection system.

Central Dieheight adjument,

Central Lubrication etc.

Excellent condition.

Intercirc control system