

KUNARK HITECH MACHINING & SALES PVT.LTD.



Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

Mobile: (+91) 9867973046 Factory: 0250-6454895 Fax: 022-28845625

Email: info@jkgears.com, jkgears9999@hotmail.com website: www.jkgears.com

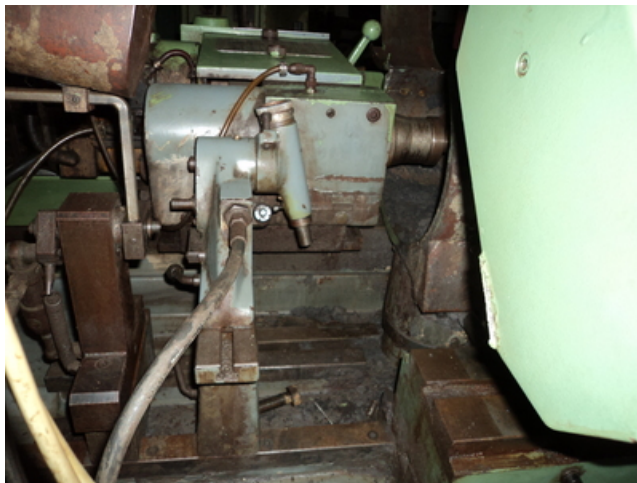














Machine Id	:- 377	Serial No	:-
Category	:- Internal Bore Grinders With Facing W/o Facing (Conventional & Cnc)	Model	:- 5A
Country	:- Germany	Make	:- Voumard
Type of Machine	:- Model 5A Automatic Internal Grinding Machine	Year	:- 1990
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai warehouse,India

Specification :-

Equipped With:

Specification	Description
Grinding Diameter	.20-8' (5-200mm)
Maximum Grinding Depth	10' (250mm)
Center Height	7.087' (180mm)
Guard Inner Swing Diameter	11.75' (300mm)
Maximum Workpiece Length	20' (500mm)
Workspindle Bore Diameter	1.968' (50mm)
Workspindle Internal Taper	Metric 70
Workhead Spindle Speed (6)	150-480-600 RPM
	300-960-1200 RPM

Maximum Workhead Swivel with Face Grinding Device	25°
Maximum Workhead Swivel	90°
Maximum Table Travel	23.5' (600mm)
Minimum Table Reciprocation	1/8' (3mm)
Table Traverse Speed	0-33 FPM
Approx. Net Weight for workpieces, 500mm length	5000 lbs (2250 kg)
Wheelhead Table	
Table Speed for Grinding	0-6 m/min
Table Speed for Truing	0-4 m/min
Dwell Time	0-5 sec
Wheelhead	
Maximum Longitudinal Adjustment	350mm
Maximum Transverse Adjustment using lead screw	66mm
Feed Travel on Diameter	
Roughing Feed - Adjustable	0-.85 mm
Finishing Feed Constant	.05mm
Feed Steps	0-.02mm