

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 370	Serial No	:-
Category	:- Centreless Grinders	Model	:- 2-LR cincinnati
Country	:- United Kingdom	Make	:- cincinnati
Type of Machine	:- centreless grinder with Plunge , Throughfeed and Infeed	Year	:- 0
Weight	:- 0.0	Dimensions	:- Not Available
Power	:- Not Available	Location	:- Mumbai WareHouse, India

Specification :-

CHINCINNATI MILACRON 2-LR Centreless is a general purpose grinding machine suitable for a wide range of Throughfeed and Infeed application

Work diameter range new wheels :- 1.6mm -121 Dependent upon work rest used.

Grinding and Regulating wheel Widths :-250mm

Grinding Wheel diameter :- 500mm max, 375mm min, 304.8mm hole,

Regulating wheel diameter :- 300mm max, 241.3mm min, 127mm hole

Grinding wheel surface speed (new wheel):-6.5 s.f.m (33m/sec) new wheel

Regulating wheel speed range 12 to 315 rpm infinitely

Variable in 2 speed ranges.

Grinding wheel truing

- maximum angle of rise on cam 30 Degree

- maximum step 19.0 mm

- truing rate 25mm/min

300mm/min maximum

wheel infeed Movement 0.96 mm with single pitch infeed screw

Main Drive Motor 20HP, totally enclosed, fan cooled,

Precision balanced, metric D frame.

Regulating wheel drive motor 2 Hp, totally

enclosed,fan cooled metric D frame

Hydraulic Pump Motor 2 H.P. totally enclosed.

Coolant Pump Motor 0.5 H.P. integral with pump

Weight net 12,100 lbs

Weight- export shipping 15,650 lbs.

Size of case for shipping 140inch x 74inch x 86inch

Cubic content of case 516 cubic ft