

KUNARK HITECH MACHINING & SALES PVT.LTD.

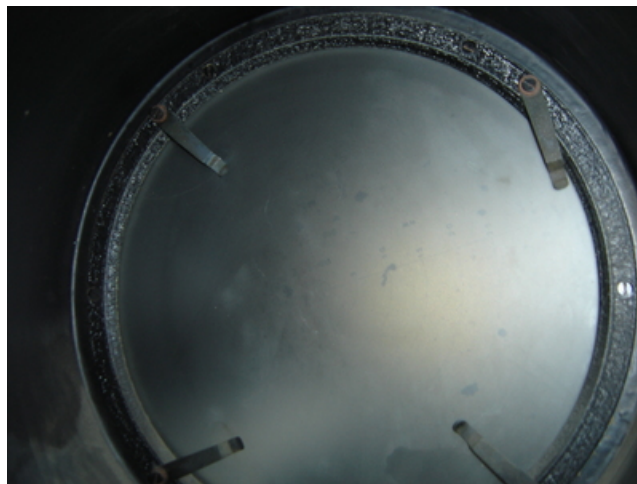


Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

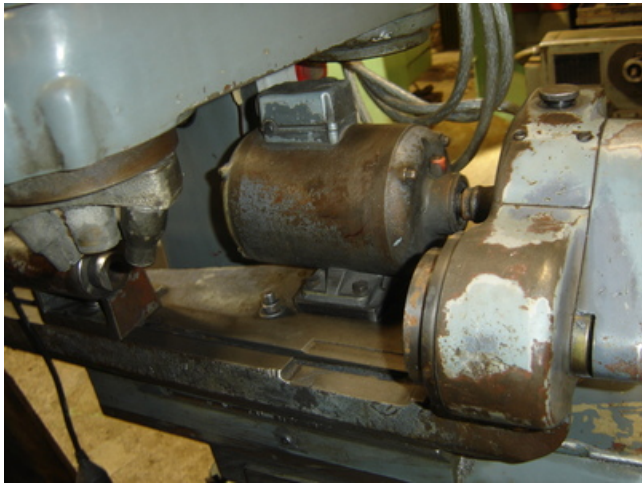
Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

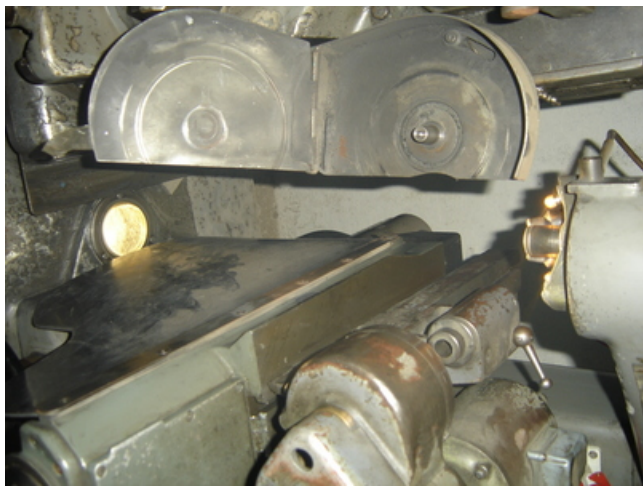
Mobile: (+91) 9867973046 Factory: 0250-6454895 Fax: 022-28845625

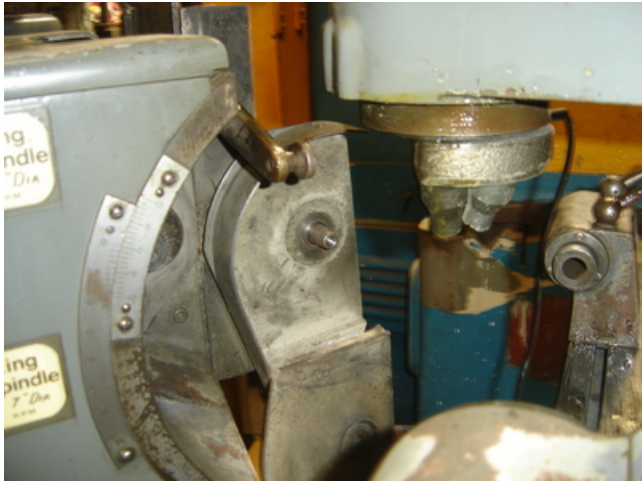
Email: info@jkgears.com, jkgears9999@hotmail.com website: www.jkgears.com











Machine Id	:- 279	Serial No	:-
Category	:- Optical Profile Grinder (OPG)	Model	:- opg (Choice of five machines)
Country	:- United Kingdom	Make	:- wickman
Type of Machine	:- optical profile grinder with grinding attachment	Year	:- 1980
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehouse, India

Specification :-

WHEEL HEAD: wheel motor 1/2 hp, range of front relief 0 to 35, side relief 10-0-10

Wheelslide strokes per min. 55 & 109, Length 0 to 79mm, Angular adjustment of wheel head 90-0-90, upper slide 45-0-45, lower slide 45-0-90

Traverse of upper slide 140mm, lower slide 108mm

Grinding wheels Standard 127 mm dia X31.7mm. Bore X 4.7mm. Thick

Grinding wheels special 178mm. Dia X 31.7mm. Bore X 4.7mm. Thick

WORK HEAD: Vertical movement of column 114mm, Traverse of cross side 64mm

Traverse of longitudinal slide 150mm.

PANTOGRAPH : ratio standard 50:1, special 30:1, special 20:1

Maximum size of layout 500mm X 500mm

WORK RANGE: by pantograph standard 50:1 10X10mm, special 30:1 16.66X16.66mm, special 20:1 25X25mm. By work table 150X64mm. Maximum thickness 76mm