

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Email: info@jkgears.com, jkgears9999@hotmail.com website: www.jkgears.com

Machine Id	:- 270	Serial No	:-
Category	:- Thread / Worm Grinders	Model	:- matrix 69 type 2
Country	:- Wales	Make	:- matrix
Type of Machine	:- Internal thread grinder	Year	:- 0
Weight	:- 0.0	Dimensions	:-
Power	:- Electrical supply 385v / 3ph / 50hz	Location	:- Mumbai Warehouse, India

Specification :-

Max lead 50mm

Max diameter of bore 250mm

Min diameter of bore 25mm

Max diameter of component 330mm

Max length ground 200mm

Diameter of grinding wheel 13 to 102mm

Grinding wheel speeds low 13000 & 18000rpm

High 36000 & 42000rpm

Max number of passes 48

Max depth of in feed 1.27mm

Max side cut 2.54mm

Max helix angle 10 degrees R. H or L. H.

Work speeds low 6 to 52rpm

High 80 & 105rpm