

KUNARK HITECH MACHINING & SALES PVT.LTD.



Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

Mobile: (+91) 9867973046 Factory: 0250-6454895 Fax: 022-28845625

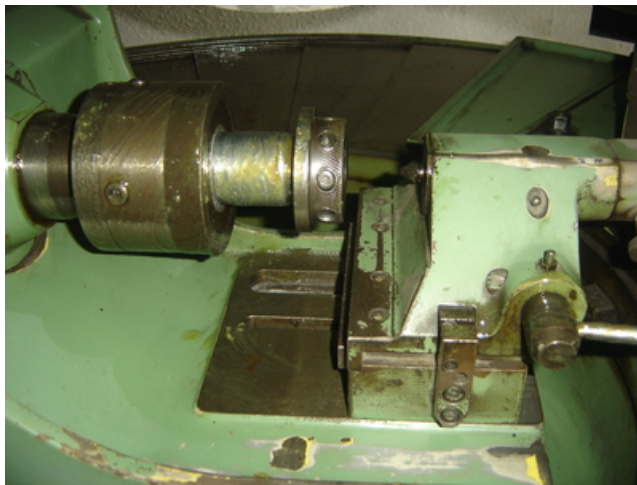
Email: info@jkgears.com, jkgears9999@hotmail.com website: www.jkgears.com

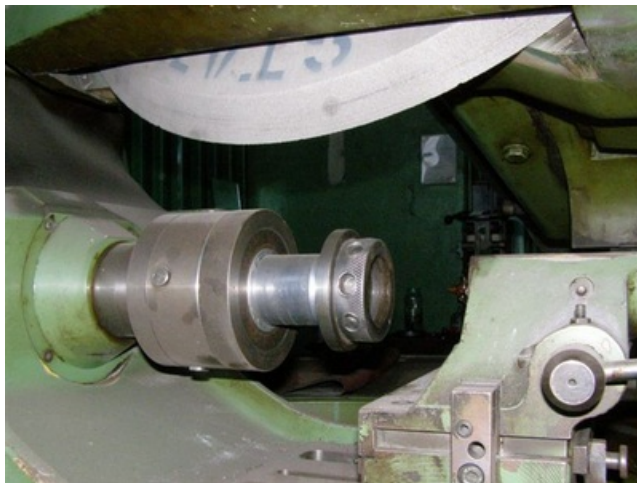


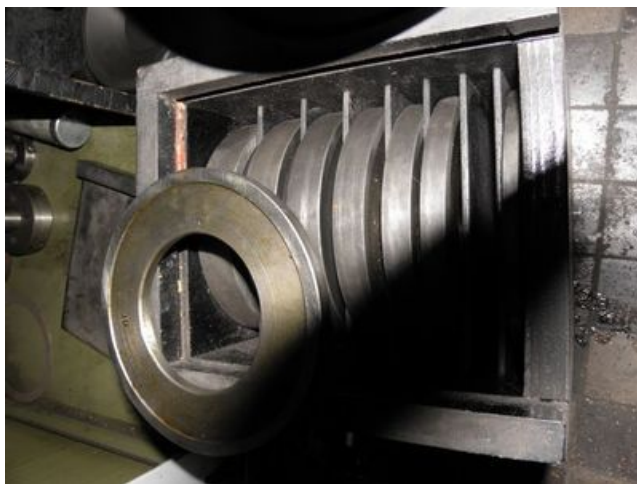


















Machine Id	:- 254	Serial No	:- 18142
Category	:- Gear Related Machines	Model	:- SRS 400
Country	:- Germany	Make	:- Hurth
Type of Machine	:- universal shaver cutter grinding machine with (Indexing plates 25 + 20 blocks)	Year	:- 1978
Weight	:- 4200.0	Dimensions	:-
Power	:- 3KW	Location	:- Mumbai Warehouse,India

Specification :-

No.of teeth 13 to 240

Pitch block Dia 73 to 320 mm

Module range 1to12

Shaver cutter Dia 64mm min., max.320 mm

Shaver cutter width, max. 40 mm

Grinding wheel swivelling (pressure angle) 5 to 21 Degree

Grinding slide swivelling (helical angle) 2x35 Degree

Grinding slide adjustment, vertical 240 mm

Cutting speed 1, 0.5, 0.25 m per min

Speeds of workpiece slide 5, 20, 30, 40 teeth per min.

Grinding slide speed 690 rpm

Grinding slide Dia 762 mm

Spindle drive 1.1 kW

Description :-

Gear Shaving Cutter Grinder complete with 25xIndex Plates (22,28,29,31,37,43,44,47,49,51,53,57,61,63,65,66,67,71,79,83,89,91,92)20,Swivelling Aluminium blocks and steel bands ,manderels etc. The machine is Ex European Gear Shaver Cutter manufacturers and regrinders of used cutters.
It is also suitable for master gears as well as cutters for gear shapers.